

METAL LEAD LINED DOOR

SPECIFICATIONS

Supply of Pacific Make Lead lined Metal doors made of GI/GPSP sheet conforming to IS 277 with the following specification. The door frame shall be single rebate profile of size 120x60mm made out of 1.20/1.60mm thick sheet. The frames shall be butt jointed and field assembled with self bolted. The frame should be provided with back plate to hold fasteners for installation. Door leaf shall be minimum 42mm thick fully flush double skin shall be manufactured from 0.8mm/1mm thick sheet with infill material shall be honeycomb craft with 2mm thick lead sheet. The internal construction of the door should be mortised, drilled and tapped for receiving appropriate hardware and provided with necessary reinforcement for hinges, locks, and door closers as required. The edges should be interlocked with a bending radius of 1.4mm. The door frames and shutter should be finished with powder coating with 50-80micron in desired shade as per direction of Engineer-incharge.



ESTABLISHED IN 1987



**INDIA'S LEADING
FIRE-RATED DOORS
MANUFACTURER**