

CLEAN ROOM PARTITION AND DOOR

SPECIFICATIONS

Supply of Pacific Make Metal Clean Room doors made of GI/GPSP sheet conforming to IS 277 with the following specification, Door frames to be Single rebate profile of 100 x 50 mm manufactured from 1.2mm galvanized steel sheet, profile to have bending radius of 1.4 mm supplied in assembled form ready to install at site. Door Shutter in 35 mm thick manufactured from 0.8mm galvanized steel sheets on both faces press formed, lock seam jointed at stile edges to form a double skin fully flush shell. Infilled honeycomb insulation material to be provided for structural rigidity & additional reinforcements & sound Insulation, The internal construction of the door should be appropriate for all hardware fixtures as required, vision panel grooves wherever applicable shall be provided as per recommendations with beading and screw. The door frames and shutter should be finished with powder coating with 50-80micron in desired shade as per direction of Engineer- incharge.



ESTABLISHED IN 1987



**INDIA'S LEADING
FIRE-RATED DOORS
MANUFACTURER**