

HMPS DOOR

SPECIFICATIONS

Supply of Pacific Make Hollow Metal Pressed Steel (HMPS) doors made of GI/ GPSP sheet confirming to IS 277 with the following specification. Supply of Hollow metal Steel door at all levels from ISO 9001-2008 certified manufacturer. The door frame shall be single/double rebate profile of size 120x60mm made out of 1.20mm thick sheet. The frames shall be butt jointed and field assembled with self bolted. The frame should be provided with back plate to hold fasteners for installation. Shutter of 46 mm thick, fully flush, double skin door shall be manufactured from 0.8 mm thick galvanized steel sheet. The infill material shall be resin bonded honeycomb paper. The internal construction of the door should be appropriate to receiving hardware and provided with necessary reinforcement for hinges, locks, and door closers as required. The edges should be interlocked with a bending radius of 1.4mm. Vision panel wherever applicable should be provided as per recommendation with a beading and necessary screws from inside. The door frames and shutter should be finished with powder coating with 50-80micron in desired shade as per direction of Engineer- incharge.



ESTABLISHED IN 1987



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